

Receiving Report

Date: 150113

Batch No: 131247

Supplier: Core

Dart P/O: 26954

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr
 New Supplier Yes No

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No
 QC18 Inspection
 Work Order

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

GC12

Production/Admin:

Date

Received/Costing:

Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26954**

Purchase Order Date 1/6/2015

PO Print Date 1/6/2015

Page Number 1 of 2

Order From : **VU-COR001**
C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAWNED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	480 497 6136	Customer PO ID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 10
Ship Via:	FedEx Overnight collect	Currency	USD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
1	AN8C21A	Bolt	1/8/2015 Yes	FN	1/8/2015	20.00 Each	\$25.00	\$500.00
	<i>St338</i>					<i>15/01/12</i>	<i>SL</i>	
							Line Total:	\$500.00
2	71401-45	PROCUREMENT QUALITY CLAUSES	1/8/2015		1/8/2015	1.00	\$0.00	\$0.00
		Procurement Quality Clauses A005 RIGHT OF ENTRY A012 CHEMICAL AND PHYSICAL TEST REPORTS A016 PERSONNEL QUALIFICATION A026 CERTIFICATION OF MATERIAL CONFORMANCE A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS A040 NOTIFICATION OF QUALITY ESCAPE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENT		No	1/8/2015			
							<i>SP15-01-13</i>	

PO Instructions: Fedex Acc#151793240

Note:



C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

EMail: sales@coreaviation.com

Packing List

Ship Doc : CA150109-7

Printed : 01/09/2015

No. Items : 2

Page : 1 of 1

Bill To: Dart Aerospace Ltd. 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada		Ship To: Dart Aerospace Ltd. Main Finished Goods Location 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada							
Sales Order : 26954		AWB : 772632279463				Resale : Not On File			
Order Date : 01/09/2015		Customer# : DALD				Buyer :			
Ship Date : 01/09/2015		Terms : N 10				Contact : 613-632-9577			
Ship Via : FEDEX		Sales Person: sale2				Weight :			
Ship Account: 151793240		FOB : GILBERT, AZ				No. Boxes :			
						Dimensions :			
Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#	
1	AN8C21A NSN:5306-00-579-3481	BOLT	FN	DART	EA	100	0	9	26753
1	AN8C21A NSN:5306-00-579-3481	BOLT	FN	DART	EA	20	0	20	26954

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE SUBJECT TO A RESTOCK CHARGE.

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COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0060

#####

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA
Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150109-8
Date : 01/09/2015
PO : ~~269547~~
Issued By : sale2
Page : 1 of 1

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number/Description	Shipped	CD	
1	AN8C21A Lot:318811	BOLT	20	FN

Carpenter Technology Corporation
P.O. Box 14662, Reading, PA 19612-4662

- THE RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW, TITLE 18, CHAPTER 47.
- THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CARPENTER ORDER NUMBER.
- MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM AND ALPHA SOURCE CONTAMINATION.
- THIS DOCUMENT SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION.

11/03/98

CUSTOMER/BESTELLER/CLIENT

CALIFORNIA SCREW PRODUCTS CORP
PO BOX 228
PARAMOUNT
CA 90723

SELLER/VERKAUFER/VENDEUR PAGE -

CARPENTER TECHNOLOGY CORP

PO BOX 58880
LOS ANGELES
CA 90058

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWECHT/PESO
14827	LOS364901 L29460	11/03/98	1802.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE:

521753

PRODUCT DESCRIPTION: TYPE 431 / ANNEALED SEAM FREE CF WIRE FOR HEADING
CL M2 HVY CU/LM/SOAPSPECIFICATION: ASTM-A493-95 (TYPE 431) LIGHTLY DRAFTED
HI SHEAR 115 REV J (12/02/93)
MIL-S-18732D NOTICE 1 (03/19/91) (MOD NI)
AMS 5628 REV E (11/19/96)

SIZE 0.493500 IN. (12.53 MM) RD WIRE

C 0.15 X	MN 0.65 X	SI 0.53 X	P 0.015 X	S 0.001 X	CR 16.08 X
NI 1.59 X	MO 0.04 X	CU 0.05 X	N 0.06 X		

CAPABLE OF PASSING BEND TEST.

DISCS MACROETCHED AND APPROVED

TENSILE AS SHIPPED, KSI(MPA) 105.0(724)

MAX QUENCH HARDNESS, HRC - 52 - 1875 F(1024 C) .031 / SEVERITY = .015 30 MN OIL TREAT
MAGNETIC PARTICLE: FREQUENCY = .031 / SEVERITY = .015

CAPABILITY

1875 F(1024 C), 01 HR	OIL TREAT
-100 F(-73 C), 02 HR	
WARM TO ROOM TEMPERATURE	
550 F(288 C), 02 HR	AIR COOL
550 F(288 C), 02 HR	AIR COOL

YIELD STRENGTH (0.20 %) KSI(MPA)	155.0(1069)
TENSILE STRENGTH, KSI(MPA)	218.0(1503)
ELONGATION IN 2.00", %	15.0
REDUCTION OF AREA, %	51.0

CAPABILITY

1875 F(1024 C), 03 HR	30 MN OIL TREAT
1175 F(635 C), 03 HR	AIR COOL

MICROSTRUCTURE - FERRITE - NONE

GRAIN SIZE PER ASTM E112: 7

RMIR 5916

11-05-98

Michael Hernandez

CONTINUED ON NEXT PAGE



Carpenter Technology Corporation
P.O. Box 14662, Reading, PA 19612-4662

11/03/98

CUSTOMER/BESTELLER/CLIENT

CALIFORNIA SCREW PRODUCTS CORP
PO BOX 228
PARAMOUNT
, CA 90723

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SELLER/VERKAUFER/VENDEUR PAGE - 2

CARPENTER TECHNOLOGY CORP

PO BOX 58880
LOS ANGELES
, CA 90058

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
14827	LOS364901 L29460	11/03/98	1802.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE:
CAPABILITY

1875 F (1024 C), 1175 F (635 C), 03 HR 30 MN OIL TREAT
AIR COOL

RETAINED AUSTENITE - NONE

*THE CHEMICAL ANALYSIS OF THIS HEAT HAS BEEN PERFORMED BY THE CARPENTER TECHNOLOGY CORPORATION CHEMICAL LABORATORY (CODE NUMBER PRI 100004), WHICH WAS ACCREDITED TO THE FASTENER QUALITY ACT BY NADCAP/PRI (EXPIRATION DATE APRIL 30, 2000). ORIGINAL DOCUMENT CONTAINS EMBOSSED SEAL.

CARPENTER'S QUALITY MANAGEMENT SYSTEM WAS REGISTERED AS OF DECEMBER 21, 1993 TO THE REQUIREMENTS OF ISO 9002 BY LLOYD'S REGISTER QUALITY ASSURANCE LTD. I CERTIFY THE ABOVE INFORMATION TO BE A TRUE AND CORRECT RESTATEMENT OF PORTIONS OF THE APPLICABLE TEST AND ORDER DATA.

HEIDI L. SUNDAY
MET RELEASE/CERT PREPARER
CARPENTER TECHNOLOGY CORPORATION

Terence Branley
TERRENCE BRANLEY
BRANCH MANAGER

RMIR 5916
11-05-98
michael A Deconinck



CALIFORNIA 90670
562-944-8808
800-822-6624
FAX 562-944-1499

CERTIFICATION

CERTIFICATION NUMBER
520175

SOL CALIFORNIA SCREW PARAMOUNT
14957 GWENCHRIS AVE
PARAMOUNT, CA 90723-3423

SH CALIFORNIA SCREW PARAMOUNT
14957 GWENCHRIS AVE
PARAMOUNT, CA 90723-3423

CUSTOMER NUMBER	DATE RECEIVED	CUSTOMER P.O. NUMBER	CUSTOMER SHIPPER
0063100	10/09/08	90996	
QUANTITY	WEIGHT	PART NUMBER / DESCRIPTION	
2800	420	AN8C21A REV. N/A J/N 318811 P/S NASH3-20 REV. 1 H/T PER P.O.	7 PANS

MATERIAL	HARDNESS	MAX-CROSS SECTION	CASE DEPTH	CORE HARDNESS
431 S/S	27-32 HRC	.494		

SPECIFICATIONS AMS 2759/5 D

PROCESS	SPEC TEMP	SPEC TIME	EQUIP.	ACT TEMP	TIME IN	TIME AT-HEAT	TIME OUT	ATMOS DEWPT	Q-MED & TEMP	DATE
RACK			RACK		.08	Y				10/15
PREHEAT	1400	:30	V1	1400	16:27	18:30	19:00	VAC	RAISE	10/15
AUSTENITIE	1875	2:00	V1	1875	19:00	19:50	21:50	VAC	OIL	10/15
SUBZERO	-100	2:00	CB3	-100	00:55	01:00	03:00	NIT	A/W	10/16
TEMPER	1125	4:00	D16	1125	04:29	05:25	09:25	AIR	A/C	10/16
TEST RESULTS:	30 HRC			LAB0:186/05947	TEST:2	ACCT:2800	REJT:0			
TEMPER	1125	4:00	D14	1125	13:43	14:55	18:55	AIR	A/C	10/16

HARDNESS:27-30 HRC QTY TESTED:8 QTY ACCT:2800 QTY REJT:0

PECTOR DATE QUALITY MANAGER
RICARDO RODRIGUEZ 10/17/08 JIMMY MARTINEZ for DOM LOWMAN

Process Certification covers thermal processing and/or hardness testing only. No particular mechanical properties of any material should be assumed, or relied, as a result of the thermal processing and/or hardness testing of this Process Certification.

FURNACES CERTIFIED TO MEET THE REQUIREMENTS OF AMS-H-6875, CURRENT REVISION. HARDNESS TESTING PERFORMED TO THE LATEST VISION OF ASTM E 384, ASTM E 10, ASTM E 110, ASTM E 18, ASTM E 140 AND ASTM A 370.

ACT VE



~~S~~ MAGNETIC
INSPECTION, INC.

9356½ San Fernando Road, Unit B • Sun Valley, CA 91352
(818) 504-0677 • FAX (818) 504-1559

SOLD TO: CALIFORNIA SCREW PRODUCTS (818) 504-0877 • F
14957 GWENCHRIS AVE P.O. BOX 228
PARAMOUNT, CA 90723
(562) 633-6626

TERMS: net 30

MATERIAL / HEAT TREAT / STATUS OF PARTS

431/FINAL

卷之三

PASSIVATE MIL-STD-753C METHOD 101/AMS2700B METHOD 1 TYPE 2

Offer RIJST 8800€

MAGNETIC SPECIFICATIONS: ASTM-E-1446 2E

Acceptance Criteria: **NASM6913** **REI 2**

French Riddle

FLOURESCENT PENETRANT SPECIFICATIONS

Adaptation Criteria

Robert Blizard

QC NOT Level 2: REYES HERNANDEZ

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George Kennedy

ORIGINAL CERTIFICATION/TEST REPORT